

# Polystyrol 148 H Q



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## Product description

Polystyrol 148 H Q is a heat resistant, rapid freezing general purpose grade. It is suitable for expanded sheet and film for blends with high impact Polystyrol in heat contact applications, for transparent, resistant applications in blends with styrene-butadiene block copolymer resins (SBC).

## Processing

Polystyrol 148 H Q can be injection moulded at temperatures between 180 and 260°C. Recommended mould temperatures are between 10 and 60°C. Extrusion melt temperature should not exceed 240°C.

## Applications

In blends with high impact polystyrene or SBC: thermoformed articles for packaging of non-food products. As material for physically or chemically foamed sheet. Injection moulded articles for non-food applications.

## Physical form and Storage

Polystyrol 148 H Q should be kept in its original containers in cool, dry place. Avoid direct exposure to sunlight. Polystyrol 148 H Q can be stored in silos.

## Product safety

During processing of Polystyrol 148 H Q small quantities of styrene monomer may be released into the atmosphere. At styrene vapour concentrations below 20ppm no negative effects on health are expected. In our experience, the concentration of styrene does not exceed 1 ppm in well ventilated workplaces – that is where five to eight air changes per hour are made. Further information can be found in our Polystyrol safety data sheets.

## Note

The data contained in this publication are based on our knowledge and experience. In any case and in view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

In order to check the availability of products please contact us or our sales agency.

Typical values at 23°C <sup>1)</sup>	Test method	Unit	Values
<b>Mechanical Properties</b>			
Tensile modulus	ISO 527-1/2	MPa	3300
Stress at break	ISO 527-1/-2	MPa	53
Strain at break	ISO 527-1/2	%	3
Flexural strength	ISO 178	MPa	103
Shear modulus	ISO 6721-2	MPa	1400
Charpy impact strength (23 °C)	ISO 179/1eU	kJ/m <sup>2</sup>	15
Charpy notched impact strength (23 °C)	ISO 179/1eA	kJ/m <sup>2</sup>	3
Ball indentation hardness at 358N/30s	ISO 2039-1	MPa	160
<b>Thermal properties</b>			
Vicat softening temperature VST/B/50	ISO 306	[°C]	99
Vicat softening temperature VST/A/120	ISO 306	[°C]	106
HDT A (1.80 MPa)	ISO 75-1/-2	°C	86
HDT B (0.45 MPa)	ISO 75-1/-2	°C	98
<b>Processing</b>			
Melt volume-flow rate MVR 200 °C/5 kg	ISO 1133	[cm <sup>3</sup> /10 min]	8
<b>Electrical properties</b>			
Dielectric constant (100Hz)	IEC 60250	-	2.5
Dielectric constant (1 MHz)	IEC 60250	-	2.5
Volume resistivity	IEC 6093	Ohm * m	>1E+14
Surface resistivity	IEC 6093	Ohm	>1E+14
Dielectric strength K20/P50	IEC 60243-1	kV/mm	135
<b>Flammability</b>			
UL 94 (d = 1.6mm)	UL-94	class	94HB
UL 94 (d = 3.18mm)	UL-94	class	94HB
<b>Other properties</b>			
Density	ISO 1183	g/cm <sup>3</sup>	1.050
Water absorption, equilibrium in water at 23 °C	similar to ISO 62	%	<0.1
Moisture absorption, equilibrium 23°C/50% r.h.	similar to ISO 62	%	<0.1

## Footnotes

<sup>1)</sup> If product name or properties don't state otherwise.